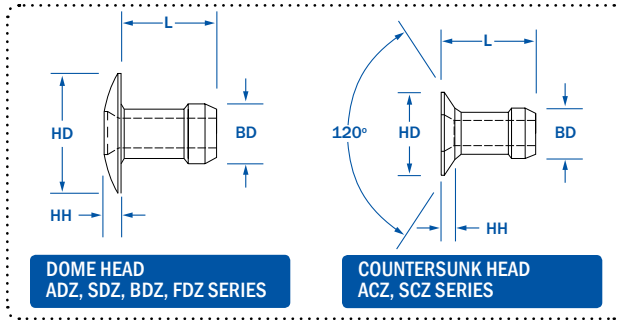


Extensively used in sheet metal fabrication, ZipRiv® offers a high clamp up to steel, brass, aluminum and some plastic substrates. The ZipRiv® can be identified by its bulge towards the tail of the rivet. Offered in dome and countersunk head styles in a variety of materials and finishes.



DOMe HEAD
ADZ, SDZ, BDZ, FDZ SERIES

COUNTERSUNK HEAD
ACZ, SCZ SERIES



DOMe HEAD

COUNTERSUNK HEAD

BUILDING A ZIPRIV PART NUMBER

DESIGNATION			SIZE		FINISH
A	D	Z	-	04 04	BA

MATERIAL PREFIX
A- Aluminum
S- Steel
B- Brass
F- Stainless Steel

HEAD STYLE
D- Dome Head
C- Countersunk Head

DIAMETER CODE
IN 32nds
04 - 1/8"
05 - 5/32"
06 - 3/16"

FINISH
SZ- Zinc ROHS
BA- Black Anodize
BZ- Black Zinc ROHS
TP- Tin Plated

	PART NUMBER	GRIP RANGE	LENGTH LENGTH MAX.	PCS/ POD PCS/ POD +/-1	HOLE SIZE		BD BODY DIA MAX	HD HEAD DIA MAX	HH HEAD HEIGHT MAX	
					MIN	MAX				
DOMe HEAD	3/32" (2.4)	(X)DZ - 0304	.045-.095 (1.14-2.42)	.157 (3.98)	64					
		(X)DZ - 0306	.085-.135 (2.15-3.43)	.197 (5.00)	52	.093 (2.36)	.096 (2.44)	.0923 (2.35)	.162 (4.30)	.035 (0.89)
		(X)DZ - 0308	.125-.175 (3.17-4.45)	.237 (6.02)	44					
	1/8" (3.2)	(X)DZ - 0403	.025-.075 (0.64-1.91)	.152 (3.86)	59					
		(X)DZ - 0404	.045-.095 (1.14-2.42)	.172 (4.37)	58					
		(X)DZ - 0405	.065-.115 (1.65-2.87)	.192 (4.87)	50					
		(X)DZ - 0406	.085-.135 (2.15-3.43)	.212 (5.39)	48	.1285 (3.26)	.1315 (3.34)	.1235 (3.14)	.257 (6.60)	.039 (0.99)
		(X)DZ - 0408	.125-.175 (3.17-4.45)	.252 (6.41)	42					
		(X)DZ - 0410	.165-.215 (4.19-5.47)	.292 (7.42)	37					
		(X)DZ - 0412	.215-.255 (5.20-6.48)	.332 (8.44)	33					
	5/32" (4.0)	(X)DZ - 0414	.245-.295 (6.22-7.50)	.372 (9.45)	29					
		(X)DZ - 0505	.062-.115 (1.57-2.93)	.193 (4.91)	52					
		(X)DZ - 0507	.105-.155 (2.66-3.94)	.233 (5.92)	44					
		(X)DZ - 0509	.145-.195 (3.68-4.96)	.273 (6.94)	39	.1562 (3.97)	.1592 (4.04)	.1525 (3.88)	.332 (8.30)	.039 (0.99)
		(X)DZ - 0511	.185-.235 (4.69-5.97)	.313 (7.95)	34					
		(X)DZ - 0513	.225-.275 (5.71-6.99)	.353 (8.97)	31					
		(X)DZ - 0515	.265-.315 (6.73-8.00)	.393 (9.98)	26					
	3/16" (4.8)	(X)DZ - 0606	.065-.130 (1.65-3.30)	.212 (5.39)	46					
		(X)DZ - 0607	.080-.155 (2.03-3.94)	.240 (6.10)	42					
(X)DZ - 0609		.145-.205 (3.68-5.21)	.290 (7.37)	35						
(X)DZ - 0611		.195-.255 (4.95-6.48)	.340 (8.64)	31	.191 (4.85)	.194 (4.93)	.1875 (4.77)	.382 (9.80)	.046 (1.17)	
(X)DZ - 0613		.245-.305 (6.22-7.75)	.390 (9.91)	27						
(X)DZ - 0615		.295-.355 (7.49-9.02)	.440 (11.18)	24						
(X)DZ - 0617		.345-.405 (8.76-10.29)	.490 (12.45)	22						
(X)DZ - 0619	.395-.455 (10.03-11.56)	.530 (13.46)	20							
COUNTERSUNK HEAD	1/8" (3.2)	(X)CZ - 0404	.057-.067 (1.45-1.70)	.165 (4.19)	72					0.027 (0.74)
		(X)CZ - 0405	.050-.090 (1.27-2.29)	.170 (4.32)	72					0.029 (0.69)
		(X)CZ - 0406	.060-.110 (1.52-2.79)	.188 (4.77)	64					
		(X)CZ - 0407	.100-.150 (2.54-3.81)	.228 (5.79)	52	.1285 (3.26)	.1315 (3.34)	.1245 (3.17)	.230 (5.50)	
		(X)CZ - 0408	.140-.190 (3.56-4.83)	.268 (6.81)	44					0.03 (0.76)
		(X)CZ - 0410	.180-.230 (4.57-5.84)	.308 (7.82)	38					
		(X)CZ - 0411	.220-.270 (5.59-6.86)	.348 (8.84)	33					
	5/32" (4.0)	(X)CZ - 0505	.062-.115 (1.57-2.93)	.204 (5.18)	59					
		(X)CZ - 0506	.086-.135 (2.15-3.43)	.224 (5.69)	54					
		(X)CZ - 0507	.105-.155 (2.66-3.94)	.244 (6.19)	49	.1562 (3.97)	.1592 (4.04)	.1535 (3.90)	.240 (6.50)	0.04 (1.02)
		(X)CZ - 0509	.145-.195 (3.68-4.96)	.284 (7.21)	42					
		(X)CZ - 0511	.185-.235 (4.69-5.97)	.324 (8.22)	36					
		(X)CZ - 0513	.225-.275 (5.71-6.99)	.364 (9.24)	32					

NOTE: SHEAR AND TENSILE DATA VARIES BASED ON HOLE SIZE, ACTUAL GRIP AND SUBSTRATE MATERIAL SELECTION. FOR REFERENCE DATA PLEASE CONTACT THE ENGINEERING DEPARTMENT. FOR CRITICAL APPLICATIONS, WE SUGGEST OUR ENGINEERING DEPARTMENT PERFORM TESTING ON THE ACTUAL MATERIALS TO BE RIVETED. RESULTING DATA WILL BE PROVIDED UPON REQUEST.

METRIC DIMENSIONS ARE IN PARENTHESIS