

RIVETKING® FASTENER & TOOLING SELECTION

A	D	Z
RIVET MATERIAL	HEAD STYLE	RIVET TYPE
A - ALUMINUM S - STEEL B - BRASS (F) - STAINLESS	D - DOME C - C'SUNK L - LOW PROFILE U - UNDERSIZED	Z - ZIPRIV ZS - ZIPSHO ZR - ZIPSCREW

05
NOMINAL HOLE Ø
3/32" (2.4) 1/8" (3.2) 5/32" (4.0) 3/16" (4.8)

08
GRIP RANGE
SEE SPECIFICATION SHEET FOR ZIPRIV®, ZIPSHO®, ZIPSCREW®

BA
SURFACE FINISH
P - PLAIN SZ - ZINC BA - BLACK ANODIZE BZ - BLACK ZINC TP - TIN

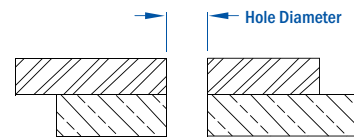
STEP 1:

Determine Rivet Type and Rivet Material Preference.

STEP 2:

Determine the Closest Nominal Rivet Diameter via your Hole Size. Then record the Actual Hole Diameter in the box to the right.

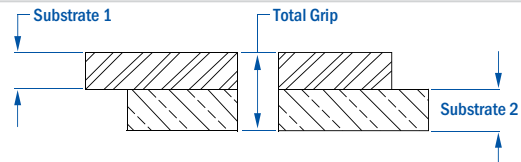
SMALLEST HOLE Ø



STEP 3:

Determine Rivet Grip Range via Total Grip Thickness. Record the Actual Total Grip Thickness of your assembly to the right.

TOTAL GRIP



STEP 4:

Determine the Rivet Part Number by using the Chart Above, and record it to the right.

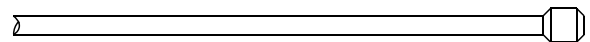
RIVET PART #

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STEP 5:

Determine Proper Mandrel Size by referencing the actual hole diameter to the chart. Record the mandrel Part# to the right.

MANDREL PART #



STEP 6:

Determine Proper Spring Size by referencing the chart. Record the Spring Part# to the right.

SPRING PART #



STEP 7:

Depending on the type of clinch you prefer, choose the proper Nose Jaw. If you are not sure, choose standard, flat. Record the Nose Jaw Part# to the right.

NOSE JAW

