

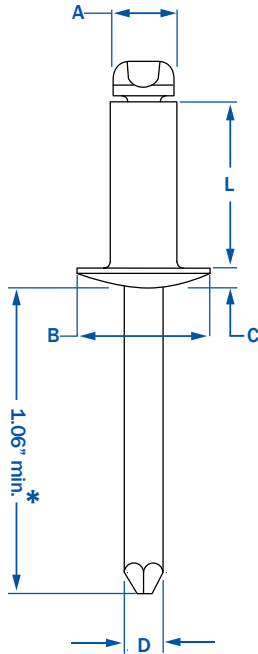
RIVETKING® SBS SERIES • ALL STEEL BLIND RIVETS • OPEN END

RIVET: STEEL TRIVALENT ZINC PLATED • MANDREL: STEEL TRIVALENT ZINC PLATED

RIVETKING®/CELUS® STEEL/STEEL BLIND RIVETS ARE EQUIPPED WITH PITCHED MANDREL DESIGN THAT IS ENVELOPED BY THE RIVET DURING APPLICATION TO PREVENT MANDREL FALLOUT. Offered in two configurations, RivetKing® Brand All Steel Zinc Plated or Celus® Brand, Steel with Phosphate mandrel. Phosphated mandrels reduce rivet gun jaw cleaning, while zinc plated mandrels provide for greater rust protection. The SBS series is ranked #3 in both shear and tensile strength in the open end blind rivet category. Per IFI -114 Grade 30

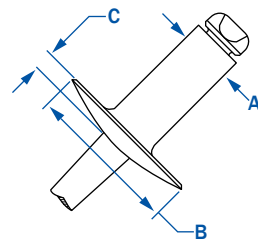


STANDARD FLANGE-DOME HEAD



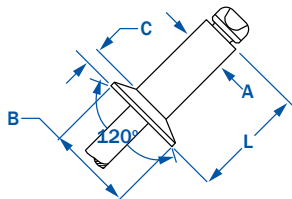
A			L	B	C	D	HOLE SIZE (DRILL #)	STRENGTH		Wt. lbs/M
DIA.	PART NUMBER	GRIP RANGE	RIVET LENGTH	HEAD DIA.	HEAD HEIGHT	MANDREL DIA.		SHEAR	TENSILE	
3/32"	SBS - 32	.020 - .125	.250	.188	.032	.057	.097 - .100 (#41)	130	170	1.50
	SBS - 34	.126 - .250	.375							1.70
	SBS - 41	.020 - .062	.212							2.80
	SBS - 42	.063 - .125	.275							2.90
	SBS - 43	.126 - .187	.337							3.10
1/8"	SBS - 44	.188 - .250	.400	.250	.040	.076	.129 - .133 (#30)	260	310	3.30
	SBS - 45	.251 - .312	.462							3.60
	SBS - 46	.313 - .375	.525							3.70
	SBS - 48	.376 - .500	.650							3.70
	SBS - 410	.501 - .625	.775							4.78
	SBS - 412	.626 - .750	.900							
	SBS - 52	.020 - .125	.300							
5/32"	SBS - 53	.126 - .187	.362	.312	.050	.095	.160 - .164 (#20)	370	470	5.13
	SBS - 54	.188 - .250	.425							5.25
	SBS - 56	.251 - .375	.550							5.50
	SBS - 58	.376 - .500	.675							6.67
	SBS - 62	.020 - .125	.325							6.83
	SBS - 63	.126 - .187	.387							7.80
3/16"	SBS - 64	.188 - .250	.450	.375	.060	.114	.192 - .196 (#11)	540	680	8.20
	SBS - 66	.251 - .375	.575							8.60
	SBS - 68	.376 - .500	.700							9.40
	SBS - 610	.501 - .625	.825							10.75
	SBS - 612	.626 - .750	.950							11.75
	SBS - 614	.751 - .875	1.075							14.33
	SBS - 616	.876 - 1.00	1.200							14.67
	SBS - 84	.020 - .250	.500							
1/4"	SBS - 86	.251 - .375	.625	.500	.080	.151	.257 - .261 (F)	1000	1240	16.50
	SBS - 88	.376 - .500	.750							17.50
	SBS - 810	.501 - .625	.875							19.00
	SBS - 812	.626 - .750	1.000							23.00
	SBS - 814	.751 - .875	1.125							24.50
	SBS - 816	.876 - 1.00	1.250							27.00
	SBS - 816	.876 - 1.00	1.250							28.00

LARGE FLANGE



1/8"	SBS - 42LF	.063 - .125	.275	.375	.065	.076	.129 - .133 (#30)	260	310	3.30
	SBS - 43LF	.126 - .187	.337							3.50
	SBS - 44LF	.188 - .250	.400							3.60
	SBS - 46LF	.313 - .375	.525							4.63
	SBS - 48LF	.376 - .500	.650							4.63
5/32"	SBS - 52LF	.020 - .125	.300	.468	.075	.095	.160 - .164 (#20)	370	470	7.50
	SBS - 54LF	.188 - .250	.425							8.33
	SBS - 56LF	.251 - .375	.550							
	SBS - 62LF	.020 - .125	.325							
3/16"	SBS - 64LF	.188 - .250	.450	.625	.092	.114	.192 - .196 (#11)	540	680	12.67
	SBS - 66LF	.251 - .375	.575							13.33
	SBS - 68LF	.376 - .500	.700							14.67
	SBS - 610LF	.501 - .625	.825							16.00
	SBS - 612LF	.626 - .750	.950							16.00
	SBS - 614LF	.751 - .875	1.075							17.00
	SBS - 616LF	.876 - 1.00	1.200							18.00
1/4"	SBS - 88LF	.376 - .500	.750	.750	1.07	.151	.257 - .261	1000	1240	

COUNTERSUNK



1/8"	SCS - 42	.063 - .125	.275	.220	.031	.076	.129 - .133 (#30)	260	310	3.00
	SCS - 43	.126 - .187	.337							3.10
	SCS - 44	.188 - .250	.400							3.30
5/32"	SCS - 54	.188 - .250	.425	.281	.040	.095	.160 - .164	370	470	5.25
3/16"	SCS - 64	.188 - .250	.450	.350	.050	.114	.192 - .196 (#11)	540	680	8.20
	SCS - 66	.251 - .375	.575							9.60

* 1/4" Diameter rivets have a 1.250 mandrel length minimum.

** Celus® Steel Zinc Plated Rivet / Phosphated Mandrel do not have a suffix (special order)

*** RivetKing® Steel Zinc Plated Rivet / Zinc Plated Mandrel have /IR as a suffix (stock)

RIVET



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